

**APPLICATOR PARTS LIST**

TYPE **SIDE FEED "PIGTAIL"**  
**MINIATURE AMPLIVAR SPLICE**

**AMP INCORPORATED (PIGTAIL ONLY)**  
**HARRISBURG, PENNA.**

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
1	WIRE CRIMPER .100 THK	1	452127-4	42	PLATE, FEED	1	452117-2	TO APPLY TERMINAL				62194
2	INS. CRIMPER			43				WIRE SIZE				
3	ANVIL	1	551379-6	44	SLIDE, SHEAR	1	452112-1	CRIMP HEIGHT				
4	ANVIL SPACER			45	SPRING, COMP. 24017-3	1	452112-3	CRIMP TYPE				
5	SHEAR BLADE	1	460663-3	46	PLATE, RET. 463215-2	1	46248-4	FEED				
6	REAR SHEAR PLATE	1	452129-1	47				WIRE				
7	SHEAR BLADE SPACER			48	<del>GUIDE, WIRE</del>	1	<del>452118-1</del>	INSUL.				
8	FRONT SHEAR PLATE			49				SLEEVED				
9	REAR ANVIL SPACER PLT.			50	PLATE, GUIDE RAIL	1	452118-1	INSULATION RANGE				
10	FRONT ANVIL SPACER PLT.			51	RAIL, GUIDE	1	452119-2	WIRE RANGE				
11	TOOL SPACER	1	684744-1	52	SPRING, COMPRESSION	3	1-22278-2	WIRE SIZE				.330
12	CRIMP SPACER			53	COVER, GUIDE RAIL	1	452120-1	TYPE				
13	FRONT STRIP GUIDE			54	SPACER, STRIP GUIDE	1	452122-1	FEED				
14	REAR STRIP GUIDE	1	452121-1	55	PLATE, SPACER MOUNTING	1	452123-1	WIRE				
15	RAM			56				INSUL.				
16	TOOL HOLDER			57	WASHER	2	371178	SLEEVED				
17	ADJ. CRIMP MOUNT			58	WASHER	1	551403-1	INSULATION RANGE				
18	ADJ. BLOCK			59				WIRE RANGE				
19	APPLICATOR MOUNT ASSY.			60				WIRE SIZE				
20	BASE PLATE	1	452110-1	61				TYPE				
21	BASE BLOCK	1	452111-1	62				FEED				
22	STRIP GUIDE PLATE			63				WIRE				
23	ANVIL HOLDER			64				INSUL.				
24	AUX. ANVIL HOLDER			65	TENSION ADJ. PLATE	1	374999	SLEEVED				
25	STRIPPER & WIRE STOP	1	689137-2	MISCELLANEOUS				EXPLODED VIEW				
26	STRIPPER MOUNT			66	AIR FEED ASSEMBLY	1	69002-1	6035-3 6035-4				
27	RETAINER PLATE			67	LUBRICATOR ASS'Y	1	465184-2	REMARKS:				
28	STRIPPER MOUNT BRACKET			68	TERMINAL LUBRICANT	REF	852931-2	MUST USE CUSTOMER WIRE FOR SET-UP				
29	STRIPPER BUSHING			69	SPACER, AIR FEED	1	460590-1	DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
30	STOCK DRAG	1	387650	70				THIS APPLICATOR IS TO BE USED ON				
31	STOCK DRAG HANDLE			71	SCR, DRIVE #2x.19	2	21017-2	AMP-O-LECTRIC 565435-4				
32	STOCK DRAG STUD			72	PLATE, IDENTIFICATION	1	464249-1	AMP-O-MATIC				
33	STOCK DRAG SPRING	1	373469	REV. REVISION RECORD				DIST.				4
34	STOCK DRAG ADJ. SCREW			A	REV. PER ECN		4/9/85	SERIAL NO.				
35	FEED FINGER HOLDER	1	306942	B	MA 45, 46, 126, 238, 142		6-23-76	DATE SHIPPED				
36	FEED FINGER	1	473739-1	C	REV. PER ECN		4/21/76	CUSTOMER NAME AND ADDRESS				
37	FEED FINGER TIP	1	551392-1	D	REV. PER ECN		1/27/77	APPLICATOR NUMBER				
38	FEED FINGER SPACER			E	REV. PER ECN		7-17-79	REVISION				
39	BASE CASTING	1	565147-2	F	REV. PER ECN		4-1-80	APPLICATOR NUMBER				
40	GUARD	1	460374-2	G	REV. PER ECN		9/17/84	REVISION				
41				H	EC-A-272A0		10-09-85	APPLICATOR NUMBER				

**DESIGNED**  
**CHK'D**  
**DATE**  
**SHEET**  
 1 of 2

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LETH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LETH.	REQ.	PART NO.
101	Ser. Soc. Cap - Shear Plate	#4-40	1/4	2	1-21000-3	110	<del>Pin, Head - Shear Blade</del>	<del>1/16 Dia</del>	1/8	2	21030-5
102	Ser. Soc. Cap - Guide Rail	#4-40	1/4	2	1-21000-3	111					
103	Ser. Soc. Cap - Strip Spacer	#4-40	1/4	2	1-21000-3	112	Pin, Roll - Guide Rail	1/16 Dia	1/4	2	21028-2
104	Ser. Soc. Cap - Shear Blade	#6-32	3/8	2	1-21000-9						
105	Ser. Soc. Cap - Stripper	#6-32	3/8	2	1-21000-9						
106	Ser. Soc. Cap - Spacer Mt.	#8-32	3/8	2	1-21000-9						
107	Ser. Soc. Cap - Guide Rail	#8-32	3/8	2	2-21000-6						
108	Ser. Soc. Cap - Guard	#8-32	3/8	2	2-21000-6						
109	Ser. Soc. Cap - Ret. Plate	#8-32	5/8	4	2-21000-8						
110	Ser. Soc. Cap - Tens Adj. Plate	#8-32	1/4	1	2-21000-5						
111	Ser. Soc. Cap - Strip Guide	#10-32	3/8	2	3-21000-4						
112	Ser. Button Head - Anvil	#10-32	3/8	2	3-21000-4						
113	Ser. Soc. Cap - Feed Plate	#10-32	1/2	2	3-21000-9						
114	Ser. Soc. Cap - Feed Finger	#10-32	1/2	1	3-21000-9						
115	Ser. Soc. Cap - Drag	#10-32	2	1	4-21000-3						
116	Ser. Soc. Cap - Mtg. Block	1/4-20	1/2	3	21001-2						
117	Ser. Soc. Cap - Crimper	1/4-20	5/8	2	21001-4						
118											
119	Ser. Soc. Cap - Base Plate	5/16-18	1 1/4	1	2-21001-3						
120											
121	Ser. Button Hd. - Wire Guide	#4-40	1/4	2	1-21002-3	APPLICATOR ONLY TO INCLUDE					
122											
123											
124											
125	Ser. Soc. Set - Feed Finger	#5-40	1/8	1	8-21006-7						
126	Ser. Soc. Set - Ret. Plate	#6-32	1/8	1	3-21000-3						
127											
128											
129	Ser. Hex Hd. - Base Plate	3/8-16	1	2	3-21015-1						
130											
131											
132											
133	<del>Ser. Soc. Set - Ret. Plate</del>	<del>#6-32</del>			<del>3-21000-3</del>						
134	Nut, Hex - Drag	#10-32		1	21068-7						
135	Nut, Self Locking - Drag	#10-32		1	21126-3						
136											
137											
138	Washer, Flat - Tens. Adj. Plate	#8		1	21055-6						
139	Washer, Flat - Guard	#8		2	21055-6						
140	Washer, Flat - Drag	#10		1	21055-7						
141											

NOTES

REV.	APPLICATOR PART LIST	SHEET
F	566157-1	2 of 2

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