

AMP 1281 (7/82) APPLICATOR PARTS LIST				TYPE LENGTHWISE			.250 SERIES AMPLIVAR FASTON RECEPT.			AMP INCORPORATED HARRISBURG, PENNA.			
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS		
1	WIRE CRIMPER	1	1-456406-6	37	FEED FINGER TIP			TO APPLY TERMINAL			63623-1		
2	INS. CRIMPER	1	378147	38	FEED FINGER SPACER			WIRE SIZE	CRIMP HEIGHT				
3	ANVIL	1	1-465284-1	39	BASE CASTING	1	570238	19	.043±.002				
4	ANVIL SPACER			40	GUARD	1	457664-2	20	.041±.002				
5	SHEAR BLADE	1	373071	41				21	.040±.002				
6	REAR SHEAR PLATE	1	385013-4	42				22,23,OR 24	.038±.002				
7	SHEAR BLADE SPACER	2	373072	43				CRIMP	SIZE	TYPE	FEED		
8	FRONT SHEAR PLATE	1	810347-9	44	HOLD DOWN	1	375826	WIRE	.090	F	.760		
9	REAR ANVIL SPACER PL			45	SPACER - TUBING STOP	2	377628	INSUL.	.110	F			
10	FRONT ANVIL SPACER PL			46	TUBING STOP	1	811923-2	SLEEVED					
11	TOOL SPACER	1	1-854652-1	47				INSULATION RANGE	WIRE RANGE				
12	CRIMP SPACER	1	854652-6	48	HOLD DOWN ASSEMBLY	1	811849-1	.050-.080	24-19				
13	FRONT STRIP GUIDE	2	370976	49	HOLDER	REF	811850-1	EXPLODED VIEW					
14	REAR STRIP GUIDE			50	BLADE	REF	811852-1	A-6000	A-6000-4				
15	RAM	1	471911	51	SPRING	REF	6-22279-6	THIS APPLICATOR IS TO BE USED ON					
16	TOOL HOLDER			52	COVER	REF	811851-1	AMP-O-ELECTRIC 1-471273-3					
17	ADJ. CRIMP MOUNT ASSY	1	465392-1	53	SCREW, FLAT HEAD	REF	1-21003-8	ALIGNMENT GAGE: 679597-1					
18	ADJ. BLOCK			54									
19	APPLICATOR MOUNT	1	570656	55									
20	BASE PLATE			56									
21	BASE BLOCK			57	BASE MOUNT WASHER	3	371178						
22	STRIP GUIDE PLATE			58									
23	ANVIL HOLDER	1	452819-1	59									
24	AUX. ANVIL HOLDER	1	377515	60									
25	STRIPPER	1	452631-1	61									
26	STRIPPER MOUNT	2	379613	62									
27	RETAINER PLATE	2	372251	63									
28	STRIPPER MOUNT BRACKET			64									
29	STRIPPER BUSHING			65	TENSION ADJ PLATE	1	374999						
30	STOCK DRAG	1	375381	MISCELLANEOUS									
31	STOCK DRAG HANDLE			66	AIR BLAST ASSY	1	455350-1						
32	STOCK DRAG STUD	2	354045-1	67	AIR FEED ASSY	1	690021-1						
33	STOCK DRAG SPRING	2	1-23847-1	68	AIR BLAST TUBE	1	689446-2						
34	STOCK DRAG ADJ. SCREW	2	372997	69	ELBOW, METAL TUBING, MALE	1	22317-3						
35	FEED FINGER HOLDER			70									
36	FEED FINGER	1	375093	71									
				72									

1. RECOMMENDED SPARE PARTS.
2. TOP TOOL MOUNTING SEQUENCE FROM RAM OUTWARD: ITEMS 5, 48, 11, 1, 12 & 17. SPECIAL INSULATION TUBING STOP.

LOC	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
A				
DIST	← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
4	QTY REQD PER ASSY		PARTS LIST	
	MATL	HT TR	FIN	
	DR 6-10-92 J. HERRINGTON	APP 6-14-92 B. WOLFE	AMP AMP Incorporated Harrisburg, PA 17105-3608	
	CHK 6-12-92 C. ERISMAN	REL 3/15/94 B. MORGAN	NAME SIDE FEED HDM APPLICATOR MACHINE REF MINI-APPL	
	SCALE 1:1	DWG NO B	566374-1	SHEET 1 OF 1 REV D

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