

APPLICATOR PARTS LIST

SIDE FEED

**SPLICE
45° ROTATED**

**AMP INCORPORATED
HARRISBURG, PENNA.**

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	453910-1	42			
2	INS. CRIMPER			43			
3	ANVIL	1	852993-5	44			
4	ANVIL SPACER			45			
5	SHEAR SPACER FLOATING	1	469004-1	46			
6	SHEAR SHEAR PLATE	1	811239-1	47			
7	SHEAR SHEAR-SPACER DEPRESSOR	1	469003-1	48			
8	FRONT SHEAR PLATE			49			
9	SPACER - DEPRESSOR	1	370570	50			
10	FRONT ANVIL SPACER PLT.			51	SPRING-SHEAR	1	387083
11	TOOL SPACER			52			
12	CRIMP SPACER	1	374109	53			
13	FRONT STRIP GUIDE	1	465320-5	54			
14	REAR STRIP GUIDE	1	465350-5	55			
15	RAM	1	471167	56			
16	TOOL HOLDER	1	815870-1	57			
17	ADJ. CRIMP MOUNT			58			
18	ADJ. BLOCK			59			
19	APPLICATOR MOUNT ASSY.			60			
20	BASE PLATE	1	465317-1	61	DEFLECTOR, CHIP	1	455443-1
21	BASE BLOCK	1	815871-1	62	MOUNT, BRKT ASSY	1	815933-1
22	STRIP GUIDE PLATE	1	815932-1	63			
23	ANVIL HOLDER	1	811838-2	64	1" AIR FEED ASSY	1	1-690021-1
24	AUX. ANVIL HOLDER	1	811839-2	65	TENSION ADJ PLATE	1	374999
25	STRIPPER	2	811266-5	MISCELLANEOUS			
26	STRIPPER MOUNT	1	692875-4	66			
27	RETAINER PLATE			67			
28	STRIPPER MOUNT BRACKET			68			
29	STRIPPER SPACER SPACER		692968-1	69	LUBRICATOR ASSY	1	465184-8
30	STOCK DRAG		387650-4	70			
31	STOCK DRAG WASHER NUT 6-32		21018-5	71	SCR DRIVE #4 x 2SLG	3	21017-6
32	STOCK DRAG STUD		370573	72	PLATE, IDENTIFICATION	1	452373-1
33	STOCK DRAG SPRING		373469	REV. REVISION RECORD			
34	STOCK DRAG WASHER SCREW SET		2-21006-9	DATE	BY	ECN	
35	FEED FINGER HOLDER		810131	A	0150-9734-99	DEC 99	CE/TE
36	FEED FINGER		811644-1				
37	FEED FINGER TIP		811645-1				
38	FEED FINGER WASHER PIN, DOWEL	2	1-21030-5				
39	BASE CASTING		570238				
40	GUARD		816304-1				
41							

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL AMPLIVAR SPLICE			63561-1
WIRE SIZE	CRIMP HEIGHT		
12 AWG 12 STR	.136		
CRIMP WIRE	SIZE .180	TYPE F	FEED .620
INSUL.			
SLEEVED			
INSULATION RANGE	WIRE RANGE CMA 10,000-16,000		
EXPLODED VIEW A-6022-1, -2 & -3			
REMARKS: TOP TOOL MOUNTING 9, 7, 12 & 1			
<input type="checkbox"/> DENOTES WEARING PARTS <input type="checkbox"/> RECOMMEND PURCHASE REPLACEMENT			
THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-2			
			DIST. 4
SERIAL NO.	DATE SHIPPED	DESIGNED 12-99	
CUSTOMER NAME AND ADDRESS			CHK 12-99
			REV A
APPLICATOR NUMBER			APP 12-99
566368-2			SHEET 1 OF 2

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
75	SCREW, SOC HD CAP	1/4-20	5/8	5	21001-3	98	SCREW, SOC HD CAP	8-32	1/4	REF	2-21000-5
	BASE PLATE (20) TO BASE BLOCK (21)						STRIPPER (25) TO STRIPPER MT (26)				
76	SCREW, SOC HD CAP	1/4-20	5/8	REF	21001-3	99	SCREW, SOC HD CAP	8-32	3/8	REF	2-21000-6
	STRIP GUIDE PLATE (32) TO BASE BLOCK (21)										
77	SCREW, SOC HD CAP	8-32	3/8	5	2-21000-6	100					
78	WASHER, PLAIN FLAT	8-32	-	5	21055-6						
	STRIP GUIDES (13 (14) TO STRIP GUIDE PLATE (22)					101					
79	SCREW, SOC HD CAP	10-32	1/2	4	3-21000-5						
	SHEAR PLATE (6) TO BASE BLOCK (21)					102					
80	SCREW, SOC HD CAP	10-32	1/2	REF	3-21000-5						
	ANVIL HOLDER (23) TO BASE BLOCK (21)					103					
81	SCREW, SOC HD CAP	8-32	1	4	3-21000-1						
	ANVIL (3) TO ANVIL HOLDER (23)					104					
82	SCREW, SOC HD CAP	10-32	1/2	REF	3-21000-5						
	AUX ANVIL HOLDER (24) TO BASE BLOCK (21)					105					
83	NUT, HEX SELF-LOCKING	10-32	-	1	21021-4						
	DRAG (30) TO DRAG STUD (32) & SPRING (33) TO STUD (32)					106	SCREW, SOC HD CAP	8-32	1/4	REF	2-21000-5
84	SCREW, SOC SET S/L	1/4-20	1/2	1	2-21549-3	107	WASHER PLAIN FLAT	# 8	-	REF	21055-6
	RAM PIN TO RAM (15)						TENSION ADJ PLATE (53) TO FEED FINGER (36)				
85	PIN, SLOTTED SPRING	5/16	1 5/8	1	7-21029-0						
	TOOL HOLDER (16) TO RAM (15)										
86	SCREW, SOC HD CAP	1/4-20	1 3/4	2	21001-9						
	TOP TOOLING TO RAM (15)										
87	SCREW, HEX HD CAP	3/8-16	1	2	3-21015-1						
88	WASHERS, HARDENED	3/8 I.D.	-	3	371178						
89	SCREW, HEX HD CAP	3/8-16	1 1/2	1	3-21015-3						
	BASE PLATE (20) TO BASE CASTING (39)										
90	SCREW, SOC HD CAP	1/4-20	1	3	21001-6						
91	WASHER PLAIN FLAT	1/4	-	3	21055-8						
	AIR FEED ASSY MT (45) TO BASE PLATE (20)										
92	SCREW, SOC HD CAP	1/4-20	1	REF	21001-6						
93	WASHERS, PLAIN FLAT	1/4	-	REF	21055-8						
	AIR FEED ASSY TO AIR FEED ASSY MT (45)										
94											
95	SCREW, SOC SET	8-32	1/4	4	1-21549-2						
	FEED FINGER TO FEED FINGER HOLDER TO DOWEL PINS (38)										
96	SCREW, SOC HD CAP	8-32	1/4	3	2-21000-5						
	FEED FINGER TIP (37) TO FEED FINGER HOLDER (35)										
97	SCREW, SOC HD CAP	8-32	1	REF	3-21000-1						
	STRIPPER MT (26) TO STRIP GUIDE PLATE (22)										

APPLICATOR ONLY TO INCLUDE

NOTES:

THIS DRAWING IS UNCLASSIFIED.	RELEASED FOR PUBLICATION	SEP 9, 1998.
© COPYRIGHT 1946.	BY AMP INCORPORATED.	ALL RIGHTS RESERVED.

REV.	APPLICATOR PART LIST	SHEET
A	566368-2	2 OF 2

THIS DRAWING IS A CONTROLLED DOCUMENT
CUSTOMER AND ASSEMBLY DRAWING