

LOC	DIST	REVISIONS					
AP	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
		A		RELEASED	29MAR2010	CRM	CCL
		B		ECO-11-014956	20JUL2011	CRM	CCL

CRIMPING DATA	
TERMINAL P/N: 53041; 324043; 324082; 324044 <sup>2</sup>	WIRE SIZE: 8 AWG
TERMINAL NAME: TERMINYL	GAUGE: 1707132-4
CRIMPING STYLE: TERMINYL DIE SET	
NOTE: -CRIMPING SPECTION: SEE INSTRUCTION SHEET 408-1729 PAGES 03, 05 AND 06.	

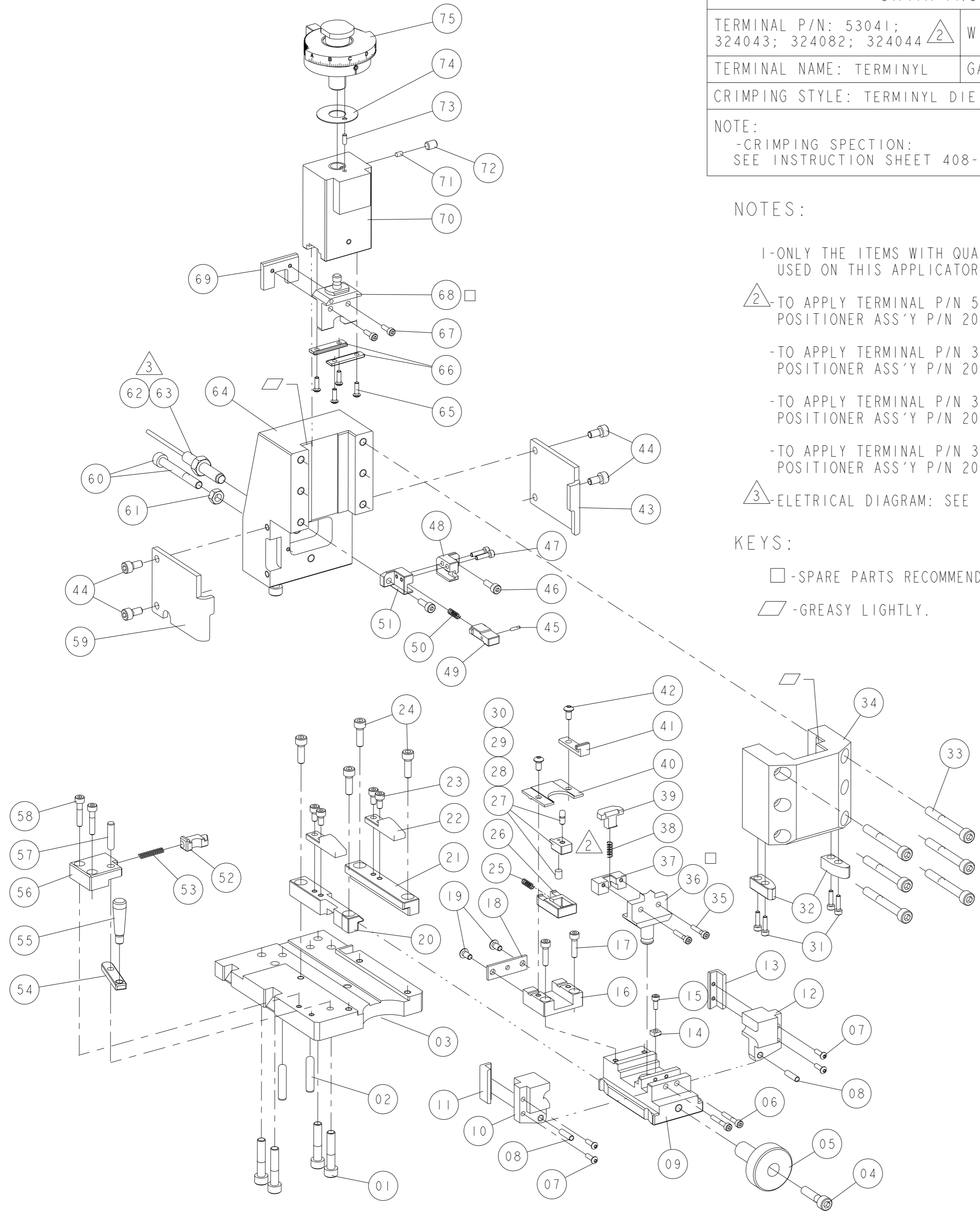
NOTES:

- 1-ONLY THE ITEMS WITH QUANTITY ARE USED ON THIS APPLICATOR.
- <sup>2</sup>-TO APPLY TERMINAL P/N 53041 USE TERMINAL POSITIONER ASS'Y P/N 2076343-1 (ITEM 26).
- TO APPLY TERMINAL P/N 324043 USE TERMINAL POSITIONER ASS'Y P/N 2076343-2 (ITEM 27).
- TO APPLY TERMINAL P/N 324082 USE TERMINAL POSITIONER ASS'Y P/N 2076343-3 (ITEM 28).
- TO APPLY TERMINAL P/N 324044 USE TERMINAL POSITIONER ASS'Y P/N 2076343-4 (ITEM 29).
- <sup>3</sup>-ELETRICAL DIAGRAM: SEE P/N 2076504-1

KEYS:

- -SPARE PARTS RECOMMENDED.
- ▭ -GREASY LIGHTLY.

LARGE WIRE APPLICATOR FOR HANKE 970/971 PRESSES



---	1	1707783-1	LOCK SUPPORT	56
---	1	1707755-2	KNOB	55
---	1	1707785-1	LOCK LEVER RELEASE	54
---	1	3-22279-7	SPRING, COMPRESSION	53
---	1	1707784-1	LOCK PAWL	52
---	1	1707948-1	SUPPORT, STRIPPER	51
---	1	2-22279-1	SPRING, COMPRESSION	50
---	1	1707950-2	SLIDING STRIPPER	49
---	1	1707947-1	SUPPORT, STRIPPER	48
---	2	18023-5	SCREW, CAP, SKT HEAD	47
---	2	1-18023-2	SCREW, CAP, SKT HEAD	46
---	1	1-992946-7	PIN, DOWEL	45
---	4	1-18023-8	SCREW, CAP, SKT HEAD	44
---	1	1707952-2	APPLICATOR GUARD, RIGHT	43
2	2	18024-6	SCREW, BUTTON, SKT HEAD	42
---	---	---	STRIPPER POSITIONER	41
1	1	1707955-1	COVER, TERMINAL SUPPORT	40
1	1	2076334-1	LIFTER	39
1	1	2-22279-1	SPRING, COMPRESSION	38
1	1	2076335-1	LIFT SUPPORT	37
1	1	47940	ANVIL	36
2	2	18023-6	SCREW, CAP, SKT HEAD	35
---	1	1707928-1	CAP, RAM	34
---	6	3-18023-2	SCREW, CAP, SKT HEAD	33
---	2	2076263-2	CAM	32
---	4	18023-5	SCREW, CAP, SKT HEAD	31
1	1	2076343-4	TERMINAL POSITIONER ASS'Y	30
1	1	2076343-3	TERMINAL POSITIONER ASS'Y	29
1	1	2076343-2	TERMINAL POSITIONER ASS'Y	28
1	1	2076343-1	TERMINAL POSITIONER ASS'Y	27
1	1	2076340-1	SLIDING TERMINAL SUPPORT	26
1	1	2-22279-1	SPRING, COMPRESSION	25
---	4	2-18023-0	SCREW, CAP, SKT HEAD	24
---	4	1-18023-0	SCREW, CAP, SKT HEAD	23
---	2	2076264-2	CAM	22
---	1	1707929-1	GUIDE, RIGHT	21
---	1	1707930-1	GUIDE, LEFT	20
2	2	18024-6	SCREW, BUTTON, SKT HEAD	19
1	1	1707957-1	REAR COVER	18
2	2	1-18023-3	SCREW, CAP, SKT HEAD	17
1	1	1707943-1	BASE, SLIDING SUPPORT	16
1	1	18023-3	SCREW, CAP, SKT HEAD	15
1	1	2076345-1	CLAMPING PLATE	14
1	1	2076339-1	RIGHT COMPLEMENTARY CAM	13
1	1	2076337-1	RIGHT CABLE GUIDE	12
1	1	2076338-1	LEFT COMPLEMENTARY CAM	11
1	1	2076336-1	LEFT CABLE GUIDE	10
1	1	2076333-1	SLIDING BASE PLATE	09
2	2	2076236-2	SPACER, TUBE	08
4	4	18024-3	SCREW, BUTTON, SKT HEAD	07
2	2	18023-7	SCREW, CAP, SKT HEAD	06
1	1	1707367-5	KNOB	05
1	1	3-18023-0	SCREW, CAP, SKT HEAD	04
---	1	1707924-1	BASE PLATE	03
---	2	1-992946-6	PIN, DOWEL	02
---	4	2-18023-9	SCREW, CAP, SKT HEAD	01
7-1	-1	PART NUMBER	DESCRIPTION	ITEM
B	B	◀	REVISION OF EACH ASS'Y N°	
			PARTS LIST	

---	1	1707291-1	WIRE DISC, FINE ADJUSTMENT	75
---	---	---	WASHER FLAT	74
---	1	1-992946-4	PIN, DOWEL	73
---	1	18032-8	SCREW, SET, SKT, FLAT POINT	72
---	1	690191-1	PLUG, NYLON	71
---	1	1707927-2	RAM	70
1	1	2076346-1	DEPRESSOR, LIFTER	69
1	1	47941	INDENTER	68
2	2	18023-4	SCREW, CAP, SKT HEAD	67
---	2	1707933-1	COVER, INDENTER	66
---	4	18024-3	SCREW, BUTTON, SKT HEAD	65
---	1	1707925-1	HOUSING APPLICATOR	64
---	1	3-196804-5	CONNECTOR	63
---	1	3-196804-4	SENSOR	62
---	1	18030-4	HEXAGONAL NUT	61
---	1	5-196470-2	SCREW, HEXAGONAL HEAD	60
---	1	1707951-2	APPLICATOR GUARD, LEFT	59
---	2	1-18023-4	SCREW, CAP, SKT HEAD	58
---	1	4-992946-0	PIN, DOWEL	57
7-1	-1	PART NUMBER	DESCRIPTION	ITEM

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN: C. MENEHIM 29MAR2010  
 CHK: J. JODAR 29MAR2010  
 APVD: C. LIMA 29MAR2010

TE Connectivity  
**STE**  
 LARGE WIRE APPLICATOR, (L.P.) TERMINYL RING TONGUE

SIZE: A2 CAGE CODE: 00779 DRAWING NO: C-1893560 RESTRICTED TO: -  
 SCALE: 2:5 SHEET 1 OF 1 REV B

CUSTOMER DRAWING