

APPLICATOR PARTS LIST

TYPE

SIDEWISE

SERPENT

AMP INCORPORATED
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER.	1	452971-2	42				
2	INS. CRIMPER	1	689603-3	43	CRIMPER LEG. RET.	1	452968-1	
3	ANVIL	1	808610-3	44	FLOATING TABLE RET. PL.	1	452965-1	
4	ANVIL SPACER	1	452954-1	45	BOTTOM BRACKET-TERM NEST	1	452955-1	
5	SHEAR FLOATING	1	452961-1	46	TOP BRACKET-TERM NEST	1	452958-1	
6	SHEAR BLOCK	1	452956-1	47	TERMINAL NEST	1	452957-1	
7	SHEAR BLADE SPACER			48				
8	RAM, RETAINING PLATE	1	465004-2	49	WIRE DEPRESSOR	1	452967-3	
9	WEAR, PLATE	1	811010-1	50	SPRING DEP	1	22278-5	
10	SCR, SOX. SET 1/4-28	2	421078-6	51	BUMPER 1/2 LG THD	1	811242-3	
11	NUT, HEX 1/4-28	2	1-21022-3	52	NUT HEX 6-32	1	21068-5	
12	CRIMP SPACER	1	689139-1	53	SQ. HD. SET SCREW 3/8-16x15	1	2-21077-5	
13	FRONT STRIP GUIDE	1	452964-1	54				
14	REAR STRIP GUIDE	1	452963-1	55	PIN HINGE DOWEL .375x3	1	5-21030-4	
15	RAM	1	808612-1	56	SPRING-FLOATING TABLE	1	1-23846-7	
16	TOOL HOLDER - WIRE CRIMPER	1	808611-1	57	SQ. HD. SET SCREW 1/4-20x2.0	1	21077-9	
17	ADJ. CRIMP MOUNT ASS'Y	1	689599-1	58	HEX NUT 1/4-20	1	21019-1	
18	ADJ. BLOCK			59	WIRE STOP GUIDE	1	811787-1	
19	APPLICATOR MOUNT ASSY.			60	DEPRESSOR SPRING GUIDE PIN	1	689968-1	
20	BASE PLATE	1	452950-1	61				
21	BASE BLOCK	1	452972-1	62				
22	STRIP GUIDE PLATE	1	452962-1	63	PAPER SEPARATOR	1	694927-1	
23	HINGE BRACKET	1	452960-1	64	AIR FEED ASS'Y	1	690021-1	
24	AUX. ANVIL HOLDER			65	TENSION ADJ PLATE	1	374999	
25	STRIPPER	1	808873-1	MISCELLANEOUS				
26	STRIPPER MOUNT	1	386362	66	2" DIA REEL SPREADER ASSY	1	453596-1	
27	RETAINER PLATE			67	LUBRICATOR BOWL	1	459864-1	
28	STRIPPER MOUNT BRACKET	1	808874-1	68	SYNTHETIC OIL	1	22014-1	
29	STRIPPER BUSHING	1	808872-1	69	PLASTIC GUARD (TERM)	1	689202-1	
30	STOCK DRAG	1	452951-1	70	GUARD BRACKET (TERM)	1	689203-1	
31	STOCK DRAG STABILIZER	1	452952-1	71	LUB BRACKET	1	689201-1	
32	STOCK DRAG STUD			72	STOCK GUIDE	1	689192-1	
33	STOCK DRAG SPRING	1	370572	REV. REVISION RECORD				
34	STOCK DRAG ADJ. SCREW 1 1/2 LG	1	3-21000-3	REV.	REVISION RECORD	DATE	BY	ECN
35	FEED FINGER HOLDER	1	386942	K	REDRWN W/CHGE	12-81	CE	4265
36	FEED FINGER	1	386941	L	REV PER R-	1-82	CE IM	4305
37	FEED FINGER TIP	1	387080	M	REV. PER ECN R-	3-82	CE IM	4366
38	FEED FINGER SPACER	1		N	REVISED ECN	6-82	RB IM	44537
39	BASE CASTING	1	570238	P	REV PER ECN R-	8-82	CE IM	4650
40	GUARD ASSY	1	457665-7	R	EC A177859	1/89	NS	CE
41	GUIDE PIN DEPRESSOR SPRING	1	809674-1	RI	INACTIVE FRO ECNA-26289	7-90	PM	
				S	Q150-0853-01	8/01	KS SH	0853
				T	ECR 05-006943	7/05	MY	CG

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL			66342
WIRE SIZE	CRIMP HEIGHT	CRIMP HT.	
33	.029±.001	.044±.001	
CRIMP	SIZE	TYPE	FEED
WIRE	.036	F	
INSUL.	.058	O	.350
SLEEVED			
INSULATION RANGE		WIRE RANGE	
.036-.046		30-26	
EXPLODED VIEW			
A18016			
REMARKS:			
ASS'Y DRWG			
689195			
1. THESE PARTS MOUNT TO A-O-L PRESS			
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT			
THIS APPLICATOR IS TO BE USED ON			
AMP-O-LECTRIC 1-471273-2			
AMP-O-MATIC			DIST.
ALIGN GAGE. 809497-2			4
SERIAL NO.		DATE SHIPPED	
CUSTOMER NAME AND ADDRESS			DESIGNED
			ERLSON
			12/81
			CHK'D.
			12/81
			APP'D.
			12/81
APPLICATOR NUMBER	REV.	SHEET	
T	565730-1	1 OF 1	

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