

APPLICATOR PARTS LIST

TYPE **SPLICE**
SIDE FEED 30° ROTATED

CARRIER

NOT
CUT
UP

AMP INCORPORATED
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	3456404-2	42				
2	INS. CRIMPER			43				
3	ANVIL	1	1-689722-1	44				
4	ANVIL SPACER			45				
5	SHEAR FLOATING	1	467624-1	46				
6	REAR SHEAR PLATE	1	811239-1	47				
7	SHEAR DEPRESSOR	1	681246-1	48				
8	FRONT SHEAR PLATE			49				
9	SPACER DEPRESSOR	1	370693	50				
10	FRONT ANVIL SPACER PLT.			51	SPRING, SHEAR	1	387083	
11	TOOL SPACER	1	470493-4	52				
12	CRIMP SPACER			53				
13	FRONT STRIP GUIDE	1	465320-3	54	SPACER, GUARD	1	811286-3	
14	REAR STRIP GUIDE	1	465350-1	55				
15	RAM	1	471167	57				
16	TOOL HOLDER	1	465325-1	58				
17	ADJ. CRIMP MOUNT			59				
18	ADJ. BLOCK			60				
19	APPLICATOR MOUNT ASSY.			61	DEFLECTOR, CHIP	1	455443-1	
20	BASE PLATE	1	465317-1	62	MOUNT REEL BRK (ALUM.)	1	453602-1	
21	BASE BLOCK	1	565076-1	63	EXTENSION, BASE	1	465319-2	
22	STRIP GUIDE PLATE	1	465318-1	64	1" AIR FEED ASS'Y	1	690021-1	
23	ANVIL HOLDER	1	689723-3	65	TENSION ADJ. PLATE	1	374999	
24	AUX. ANVIL HOLDER	1	454407-2		MISCELLANEOUS			
25	STRIPPER	2	811266-3	66				
26	STRIPPER MOUNT	1	811290-6	67				
27	RETAINER PLATE			68	TERMINAL GUARD	1	467514-1	
28	STRIPPER MOUNT BRACKET			69	LUBRICATOR ASS'Y	1	465184-8	
29	STRIPPER SPACER	1	692968-7	70	TERMINAL LUBRICANT	REF	22014-1	
30	STOCK DRAG	1	387650-9	71				
31	STOCK DRAG NUT	1	21018-5	72				
32	STOCK DRAG STUD	1	386416					
33	STOCK DRAG SPRING	1	373469	REV.	REVISION RECORD	DATE	BY	ECN
34	STOCK DRAG SCREW	1	2-21006-9	A	ITEM #7 WAS 810237-9 R	9-26-78	KS	2699
35	FEED FINGER HOLDER	1	810131	B	EC-A-199289	3-29-81	JED	
36	FEED FINGER	1	811644-1	C	ECN 0150-4105-92	11-92	MD	
37	FEED FINGER TIP	1	811645-1	D	0150-6525-95	11/95	US	
38	FEED FINGER DOWEL PIN	2	1-21030-5					
39	BASE CASTING	1	570238					
40	GUARD	1	461028-9					
41								

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				62759
WIRE SIZE	CRIMP HEIGHT			
.020 SQ. POST				
(1) #35 SOLID	.058			
(1) #26 STRANDED				
(2) #24 MAG	.051			
CRIMP	SIZE	TYPE	FEED	
WIRE	.070	F		
INSUL.	—	—	.330	
SLEEVED	—	—		
INSULATION RANGE	WIRE RANGE CMA			
— 11 —	400-1600			
EXPLODED VIEW				
SIM TO 6022-748				
REMARKS:				
▲ MOUNT ON ITEM 13 LEFT SCREW				
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-LECTRIC 1-471273-2				
AMP-O-LECTRIC AIR FEED				DIST. 4
SERIAL NO.		DATE SHIPPED	DESIGNED	
			KS 7-11-78	
CUSTOMER NAME AND ADDRESS				CHK'D.
				BU 7-78
				APP'D.
				R Bennett 7-12-78
APPLICATOR NUMBER	REV.	SHEET		
D	566270-2	1 OF 2		

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

TERMINAL

62759

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
100	SCREW, SOC. HD. CAP BASE PLATE (20) TO BASE BLOCK (21)	1/4-20	5/8	3	21001-3	127	SCREW, SOC HD CAP FEED FINGER (36) TO FEED FINGER HOLDER (35)	10-32	1/2	1	3-21000-5
101	SCREW, SOC. HD. CAP STRIP GUIDE PLATE (22) TO BASE BLOCK (21)	1/4-20	5/8	2	21001-3	128	SCREW, SET	5-40	3/8	1	9-21006-1
102	SCREW, BUT HD SHEAR PLATE (6) TO BASE BLOCK (21)	10-32	3/8	2	2-21002-6	137	NUT, HEX FEED FINGER TIP (37) TO FEED FINGER (36)	5-40	-	1	1-21018-2
103	SCREW, SOC. HD. CAP ANVIL HOLDER (23) & AUX. ANVIL HOLDER (24) TO BASE BKT (21)	10-32	5/8	2	3-21000-6	129	SCREW, SOC. HD. CAP REAR GUARD (40) TO STRIPPER MOUNT (26)	8-32	3/8	1	2-21000-6
104	SCREW, SOC. HD. CAP AUX. ANVIL HOLDER (24) ANVIL (3) TO ANVIL HOLDER (23)	8-32	1	2	3-21000-1	131	SCREW, SOC. HD. CAP FRT. GUARD (40) + SPACER (54) TO STRIP GUIDE PLATE (22)	8-32	1/2	2	2-21000-7
105	SCREW, SOC. HD. CAP	8-32	3/8	2	2-21000-6						
106	WASHER, FLAT FRONT STRIP GUIDE (13) TO STRIP GUIDE PLATE (22)	8 I.D.	-	2	21055-6						
107	SCREW, SOC. HD. CAP	8-32	3/8	2	2-21000-6						
108	WASHER, FLAT REAR STRIP GUIDE (14) TO STRIP GUIDE PLATE (22)	8 I.D.	-	2	21055-6						
110	TOP NUT, HEX.	10-32	-	1	21018-7	139	SCREW, SOC. HD. CAP CHIP DEFLECTOR (61) TO REAR SHEAR PLATE (6)	6-32	1/4	1	1-21000-8
110	BOT. NUT, HEX. S/L DRAG STUD (32)	10-32	-	1	21021-4	140	SCREW, SET (CUP POINT) FEED FING. HOLDER (35) FEED FING. (36) TO PIN (38)	8-32	1/8	3	3-21006-8
112	SCREW, SOC. HD. CAP EXTENSION BRK. (63) TO BASE CASTING (39)	1/4-20	2 1/4	2	1-21001-1	APPLICATOR ONLY TO INCLUDE					
113	SCREW, SOC. HD. CAP	1/4-20	1	2	21001-6	141	SCREW, SET (CUP POINT)	8-32	1/2	1	4-21008-4
114	WASHER, FLAT AIR FEED ASS'Y (64) TO EXT BRK. (63)	1/4 I.D.	-	2	21055-8	142	WASHER, FLAT	8 I.D.	-	1	21055-6
117	SCREW, HEX. HD.	3/8-16	1 1/4	3	3-21015-2	143	NUT, HEX. TENSION. ADJ. PL. (65) TO FEED FING. HOLDER (35)	8-32	-	1	21018-6
118	WASHER, FLAT BASE PLATE (20) TO BASE CASTING (39)	3/8 I.D.	-	3	371178	144	SCREW, BUTTON HEAD FEED FING. TIP (37) TO FEED FING. (36)	8-32	1/2	1	2-21002-2
119	SCREW, SET RAM PIN TO RAM (15)	1/4-20	1/2	1	21009-6	NOTES: <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. </div>					
120	PIN, SLOTTED SPRING TOOL HOLDER (16) TO RAM (15)	.312 DIA	1 5/8	1	7-21029-0						
121	SCREW, SOC. HD. CAP TOP TOOLING TO TOOL HOLDER (16)	1/4-20	1 1/4	2	21001-7						
122	SCREW, SOC. HD. CAP STRIPPER MT. (26) TO STRIP GUIDE PLATE (22)	8-32	1	2	3-21000-1						
124	SCREW, BUT HD. STRIPPER (25) TO STRIPPER MT. (26)	8-32	1/4	1	2-21002-0						

REV.

APPLICATOR PART LIST

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566270-2

SHEET

2 OF 2