

3 COMM FLAG

THIS IS A CONTROLLED DOCUMENT.

AMP 1281-1 (6/69)				TYPE			AMP INCORPORATED			TYPE CODE	
APPLICATOR PARTS LIST				MINIATURE QUICK CHANGE APPLICATOR			HARRISBURG, PENNA.			<input type="checkbox"/> PROD <input type="checkbox"/> IN DIR <input type="checkbox"/> W.O.	
				END FEED			CRIMPING DATA			TERMINALS	
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	TO APPLY TERMINAL			
1	WIRE CRIMPER	1	690125-1	43	WASHER-LAMINATED	1	690125-1	TO APPLY TERMINAL	60290		
2	SPACER - INSULATION			44	RAM	1	690550-1	SPEC 114-2079	60455		
3	INSULATION CRIMPER	1	690406-3	45	PLUG-NYLON	1	690191-1	PAO LETTER	CRIMP HEIGHT	WIRE SIZE	
4	PIN - CRIMPER	1	238009-1	47	BLOCK-INS. ADJ.	1	690402-1	A	.073	1 #14	
5	SHEAR BLADE SPACER			47	SCREW-SHOULDER	1	690191-1	B	.068	2 #18	
6	HOLD DOWN			48	CAM	1	238015-1	C	.064	#16	
7	SHEAR BLADE	1	690612-1	48	CRIMPER BOLT	1	690323-1	D	.058	#18	
8	ANVIL	1	240694-3	50	SCREW DRIVE	2	21017-2	CRIMP	SIZE	TYPE	
9	FRONT SHEAR PLATE	1	690552-2	51	PLATE IDENTIFICATION	1	461264-1	WIRE	.110	F	
10	SHEAR PLATE SPACER	1	469488-1	52	LEVER-TERMINAL	1	240634-1	INSUL.	.155	F	
11	REAR SHEAR PLATE	1	690631-1	53	FEED FINGER	1	690532-1	INSULATION RANGE		WIRE RANGE	
12	HOLD DOWN SPRING			54	FEED FINGER SPRING	1	691499-1	.090-.140		#18 - #14	
13	SPRING SPACER			55	FEED FINGER PIN	1	240624-1	EXPLODED VIEW	SET UP GAGE		
14	HOLD DOWN SPACER			56	Feed Arm	1	690529-1	A-6090	679108-1		
15				57				REMARKS:			
16	SPRING - FEED RETURN	1	690427-1	58	HOUSING	1	690553-1	<i>Ann 11/17/12</i> AI SHEET 408-8024			
17	ANCHOR - SPRING	1	238008-1	59	CAP	1	240621-1				
18	FRONT - STRIP GUIDE	1	690531-2	60	WEAR PLATE	1	690648-1				
19	REAR - STRIP GUIDE	1	690530-2	61	ROD-FEED	1	690649-1				
20	DRAG - STOCK	1	240696-2	62	ROLLER-CAM	1	240658-1				
21	DRAG LEVER	1	240636-1	63	PIN-CAM ROLLER	1	240659-1				
22	DRAG SPRING	1	7-22282-5	64	SCREW-ADJ.	1	240632-1				
23	PLATE - STRIP HOLD			65	BLOCK-PIVOT	1	240629-1				
24	STRIP GUIDE PLATE	1	690528-1	66	LEVER-INTERMEDIATE	1	240630-1				
25	BASE BLOCK	1	690555-1	67	BUSHING	1	240633-1				
26	BASE PLATE	1	690554-1	68	SHAFT-PIVOT	1	240626-1				
27	STRIPPER	1	690634-1	69	PLATE ADJ.	1	240628-1				
28	RETAINING PLATE			70	HEX NUT	1	376926				
29	SHOULDER SCREW			71	SPACER	1	690517-1				
30	ANCHOR SPACER			72	Spring Asst	2	690603-1				
31	SPACER - BASE BLOCK			73	Terminal Lift	1	690636-1				
32	Shear Blade - Side	1	690549-5	74	Bushing - Term. Lift	1	690644-1				
33	Shear Block - Side	1	690551-1	75	Spring - Term. Lift	1	690645-1				
34	Strip Guide Spacer	1	690610-3	76	Shear Block Support	F	690729-1				
35	POST-RAM	1	690127-1	77	GUARD, CHIP	1	469487-1				
36	SPRING WASHER	1	22480-5	78							
37	DISC-WIRE	1	690111-8	78	GUARD ASSY	REF	455750-5				
38	DISC-INSULATION	1	690112-1	REV. REVISION RECORD			DATE	BY	ECN		
39	SPRING-COMPRESSION	2	690170-1	W	ECN R6190	JE/JG	4/85				
40	BALL STEEL	2	23241-6	W1	ECN 0150-0221-03	MY/TE	3/03				
41	DISC SPACER			W2	ECN 0150-0912-04	MY/TE	7/04				
42	WASHER RAM	1	690124-1								

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