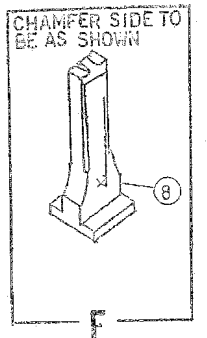


NOTES:
 1 ONLY THE PARTS & HARDWARE LISTED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 2 AFTER ASSY OF APPLICATOR PROPER SPRING PRESSURE (ITEM 34) CAN BE ACHIEVED BY TIGHTENING SET SCREW (ITEM 123), UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) THEN TIGHTENING AN ADDITIONAL 5 1/2 TO 6 REVOLUTIONS.

4 OPTIONAL USAGE.

KEY:
 ■ - RECOMMENDED SPARES.
 ▼ - LUBRICATE DAILY, USING NO. 20 MACHINE OIL
 ● - GREASE LIGHTLY.



7-297530-7	APPLICATION KIT
297530-2	HINGE BAR, E.F. APPLICATOR
PART NUMBER	DESCRIPTION

QTY	PART NO.	DESCRIPTION	ITER NO.
	22594-8	NUT, HEX	70
	240528-1	PLATE, ADJUSTMENT	69
	240526-1	SHAFT, PIVOT	68
	240533-1	BUSHING	67
	240630-1	LEVER, INTERMEDIATE	66
	240639-1	BLOCK, PIVOT	65
	240632-2	SCREW ADJUSTMENT	64
	240559-3	PIN, CAM ROLLER	63
	240558-1	ROLLER, CAM	62
	918315-1	ROD, FEED	61
	919556-1	STOP, SHEAR	60
	913707-1	CAP, HOUSING	59
	914308-1	HOUSING	58
	913708-1	SPRING SHEAR	57
	459361-1	GUIDE, FEED ROD	56
	240524-1	PIN, FEED FINGER	55
	691459-1	SPRING, FEED FINGER	54
	908922-1	FINGER, FEED	53
	1707833-1	LEVER, TERMINAL	52
	913708-1	SPRING HOLDER HOOK	51
	913614-1	CAM ROLLER	50
	3-21002-5	BOLT, CRIMPER	49
	745729-1	CAM PRE FEED 1/8 STROKE	48
	223559-8	SCREW, SHOULDER (1.87 DIA X .250 LG)	47
	721419-3	BLOCK, INS ADJUSTMENT	46
	690191-1	PLUG, NYLON	45
	913706-1	RAM	44
	690125-1	WASHER, LAMINATED	43
	690124-4	WASHER, RAM	42
	2-722395-8	PIN, SHEAR	41
	23241-6	BALL, STEEL	40
	690170-1	SPRING DISC	39
	690142-1	DISC, INSULATION	38
	8-890141-1	DISC, INSULATION	37
	22480-5	WASHER, SPRING	36
	690212-1	POST, RAM	35
	3-23646-5	SPRING, HINGE BAR	34
			33
	690573-1	SPACER, SPRING	32
	454559-1	MOUNT, DRAG	31
	1-22354-9	STUD, DRAG	30
	21030-2	MOUNT, PIN, DRAG	29
	690582-1	PIN, HINGE	28
	913705-1	HOLDER HOOK	27
	919658-1	PLATE, BASE	26
	913704-2	BAR, HINGE	25
	690571-1	BLOCK, STABILIZER	24
	908923-1	BLOCK, PRESSURE	23
	2-22262-8	SPRING, DRAG	22
	21030-6	LEVER, DRAG	21
	454570-1	DRAG, STOCK	20
	454573-1	GUIDE, STRIP REAR	19
	913703-3	GUIDE, STRIP FRONT	18
	624981-1	HOLDER SHEAR PICK-UP	17
	24449-8	SPRING, FEED RETURN	16
	1707654-1	HOLDER, SHEAR	15
	919657-1	SHEAR, DEPRESSOR	14
	908919-9	POSITIONER, TERMINAL	13
	5-22280-5	SPRING, TERM, POSITIONER	12
	721455-2	PLATE, REAR SHEAR	11
	908917-1	INSERT, ANVIL	10
	914411-3	PLATE, FRONT SHEAR	9
	690575-1	ANVIL	8
	913699-5	BLADE, SLUG	7
			6
			5
			4
	694906-1	PLATE, ANVIL MOUNTING	3
	721420-2	SPACER, TUBULAR INS. CRIMPER	2
	690588-1	CRIMPER, INSULATION	1
	908925-3	SPACER, INSULATION	
	908987-1	CRIMPER, WIRE	

CRIMPING DATA				THIS APPLICATOR WILL APPLY	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	41802 (0.187mm)	63604 (0.16mm)
A	1.75	#12		60649 (0.2mm)	62511 (0.18mm)
B	1.52	#14	5.5 REF	41531 (0.187mm)	62742 (0.17mm)
C	1.32	#16		41532	60020
D	1.22	#18		41239	60641
CRIMP	SIZE	TYPE	FEED	41600	60712
WIRE	4.06	TAP LOCK		41601	63445
INSULATION	4.57	0	19.56	42041	
INSULATION RANGE		WIRE RANGE	APPLY INSTRUCTION	42144	
2.79~5.08 DIA 0.75~2.27mm AT 8031					

G-TERMINATOR		PRE FEED	
APPLICATION SPEC 114-2078			

REV	DATE	DESCRIPTION	BY	CHKD	DATE	REV	DATE	DESCRIPTION	BY	CHKD	DATE
63	ECO-16-000169	DISC-4-03-1	APB	APB	10/10/76	F	1630-0124/04		APB	APB	10/10/76
62	LTD-09-015020	ILL-30-709	APB	APB	08/10/76	E	1800-0272/04		APB	APB	08/10/76
61	ECO-07-016444	CO-16-704	APB	APB	08/10/76	D	1800-0106/04		APB	APB	08/10/76
60	ECO-06-021157	CO-16-704	APB	APB	08/10/76	C	1800-0105/04		APB	APB	08/10/76
						B	1800-0416/03		APB	APB	08/10/76
						A	1800-0144/03		APB	APB	08/10/76
						U	RELEASED		APB	APB	08/10/76

Esta informacao é confidencial e não pode ser transferida a terceiros sem autorizacao da "AMP DO BRASIL".

297530-2

MINIATURE QUICK CHANGE APPLICATOR HINGE BAR EF (.250 FLAG FASTON REC)