


Taping is the standard packaging method.

■ Minimum Quantity Guide

Part Number		Dimensions (mm)			Quantity (pcs.)	
					ø180mm Reel	
		L	W	T	Paper Tape	Embossed Tape
Medium Voltage	GRM18	1.6	0.8	0.8	4,000	-
	GRJ21/GRM21/GR321/GR721	2.0	1.25	1.0	4,000	-
				1.25	-	3,000
	GRJ31/GRM31/GR331/GR731	3.2	1.6	1.0	4,000	-
				1.25	-	3,000
				1.6	-	2,000
	GRJ32/GRM32/GR332	3.2	2.5	1.0	4,000	-
				1.25	-	3,000
				1.5	-	2,000
				2.0	-	1,000
	GRM42/GR442	4.5	2.0	1.0	-	3,000
				1.5	-	2,000
	GRJ43/GRM43/GR343/GR443	4.5	3.2	1.5	-	1,000
				2.0	-	1,000
2.5				-	500	
GRJ55/GRM55/GR355/GR455	5.7	5.0	1.5	-	1,000	
			2.0	-	1,000	
			2.7	-	500	
AC250V	GA242	4.5	2.0	1.5	-	2,000
	GA243	4.5	3.2	1.5	-	1,000
				2.0	-	1,000
GA255	5.7	5.0	2.0	-	1,000	
Safety Std. Certification	GA342	4.5	2.0	1.0	-	3,000
				1.5	-	2,000
				2.0	-	2,000
	GA343	4.5	3.2	1.5	-	1,000
				2.0	-	1,000
	GA352	5.7	2.8	1.5	-	1,000
	GA355	5.7	5.0	1.5	-	1,000
				2.0	-	1,000
2.5				-	500	
2.7				-	500	
				2.9	-	500

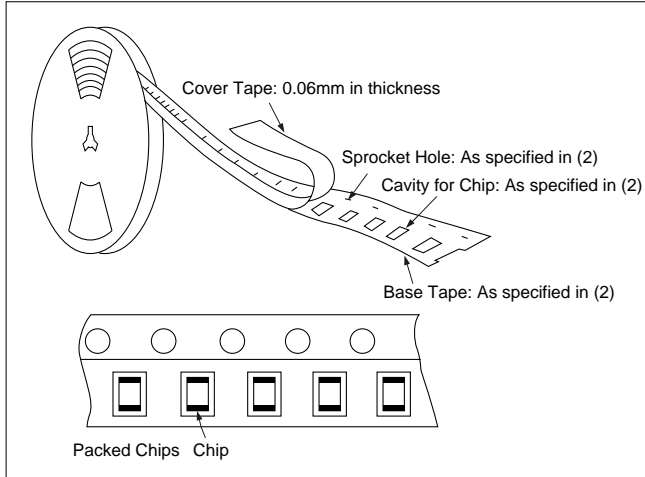
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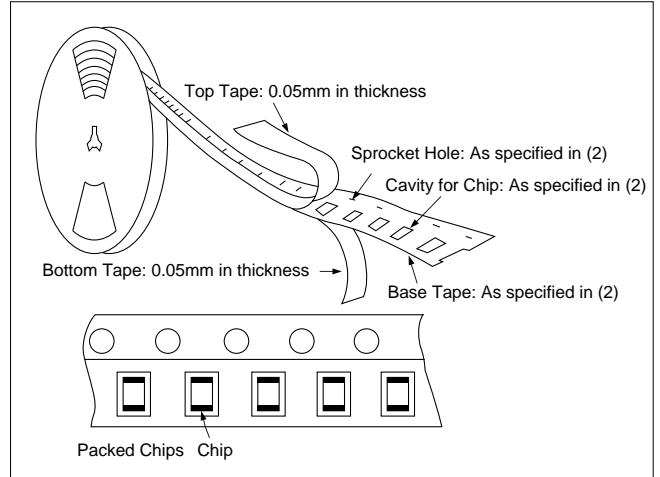
## ■ Tape Carrier Packaging

### (1) Appearance of Taping

#### ① Embossed Tape



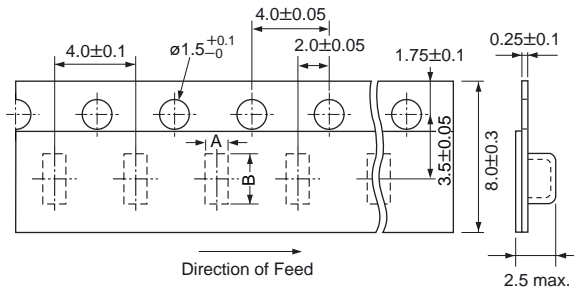
#### ② Paper Tape



### (2) Dimensions of Tape

#### ① Embossed Tape

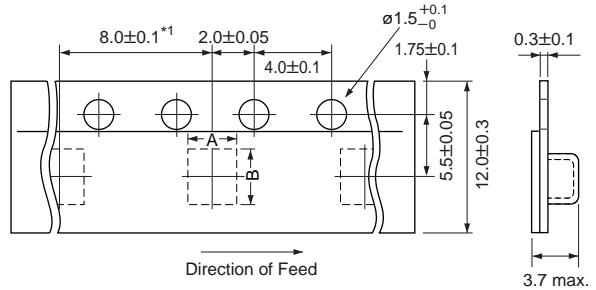
8mm width, 4mm pitch Tape



Part Number	A*	B*
<b>GRJ21/GRM21/GR321/GR721</b> (T≥1.25mm)	1.45	2.25
<b>GRJ31/GRM31/GR331/GR731</b> (T≥1.25mm)	2.0	3.6
<b>GRJ32/GRM32/GR332</b> (T≥1.25mm)	2.9	3.6

\*Nominal Value

12mm width, 8mm/4mm pitch Tape



Part Number	A*	B*
<b>GRM42/GR442/GA242/GA342</b>	2.5	5.1
<b>GRJ43/GRM43/GR343/GR443/GA243/GA343</b>	3.6	4.9
<b>GA352</b>	3.2	6.1
<b>GRJ55/GRM55/GR355/GR455/GA255/GA355</b>	5.4	6.1

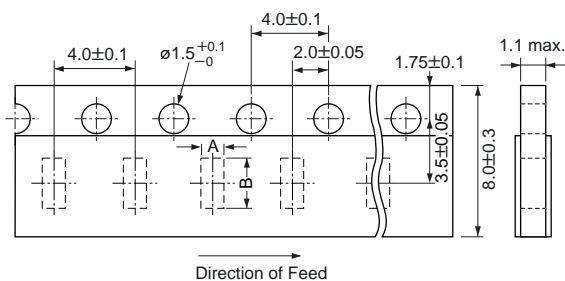
\*1 4.0±0.1mm in case of GRM42/GR442/GA242/GA342

\*Nominal Value

(in mm)

#### ② Paper Tape

8mm width, 4mm pitch Tape



Part Number	A*	B*
<b>GRM18</b>	1.05	1.85
<b>GRJ21/GRM21/GR321/GR721</b> (T=1.0mm)	1.45	2.25
<b>GRM31/GR731</b> (T=1.0mm)	2.0	3.6
<b>GRM32</b> (T=1.0mm)	2.9	3.6

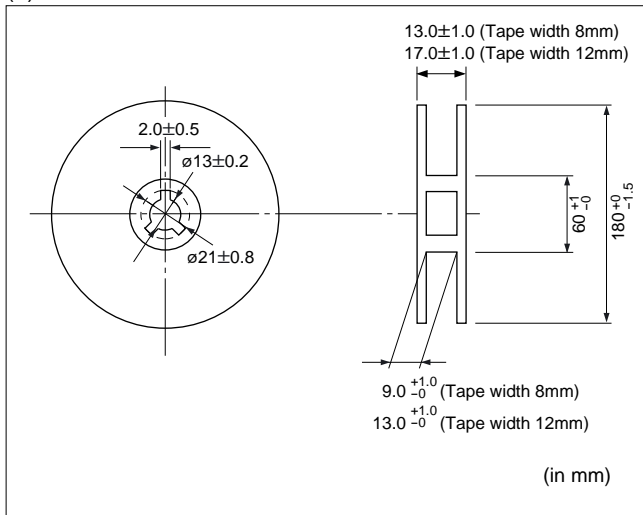
\*Nominal Value

(in mm)

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### (3) Dimensions of Reel



### (4) Taping Method

- ① Tapes for capacitors are wound clockwise. The sprocket holes are to the right as the tape is pulled toward the user.
- ② Part of the leader and part of the empty tape should be attached to the end of the tape as shown at right.
- ③ The top tape or cover tape and base tape are not attached at the end of the tape for a minimum of 5 pitches.
- ④ Missing capacitors number within 0.1% of the number per reel or 1 pc, whichever is greater, and are not continuous.
- ⑤ The top tape or cover tape and bottom tape should not protrude beyond the edges of the tape and should not cover sprocket holes.
- ⑥ Cumulative tolerance of sprocket holes, 10 pitches:  $\pm 0.3\text{mm}$ .
- ⑦ Peeling off force: 0.1 to 0.6N in the direction shown at right.

