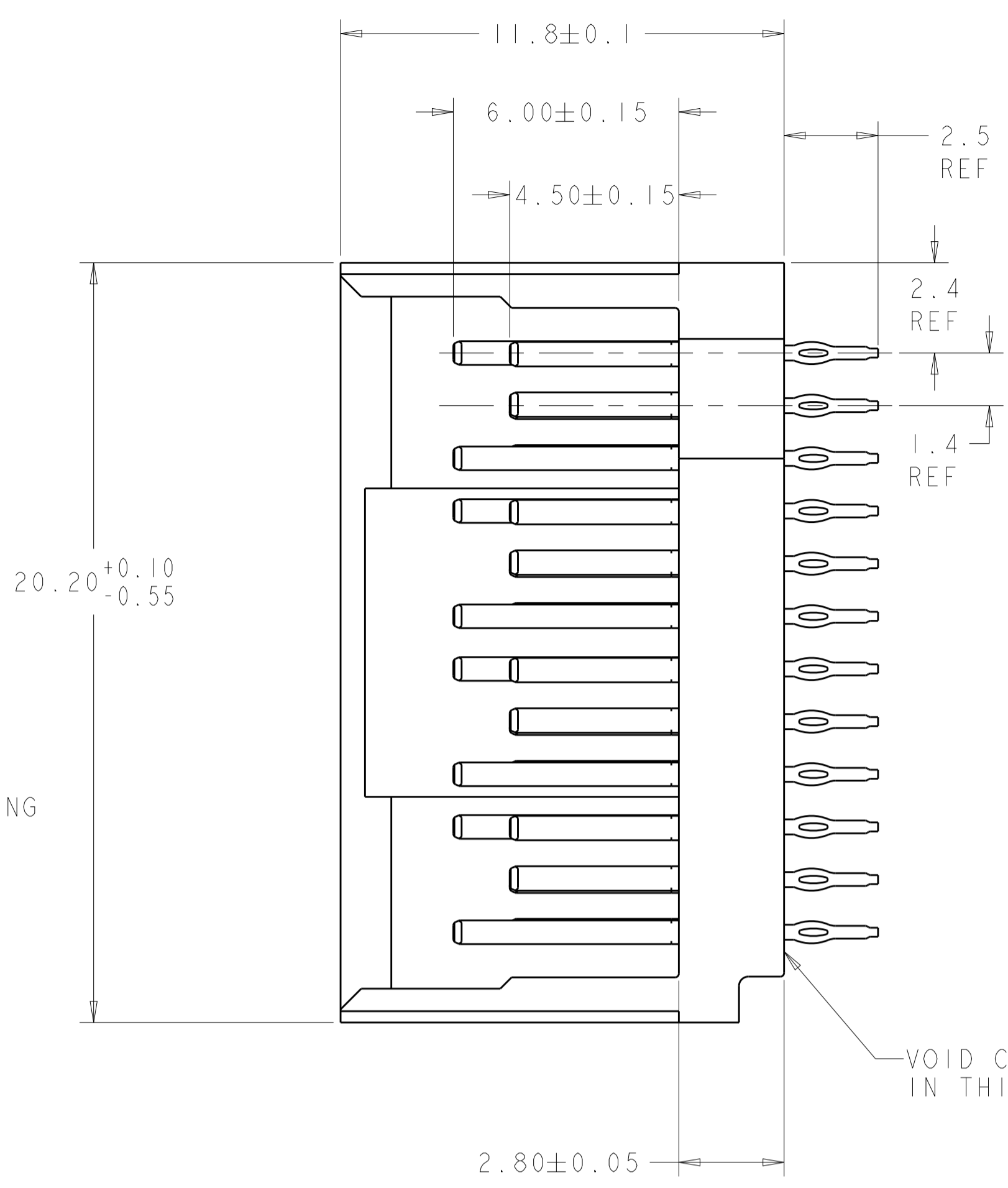
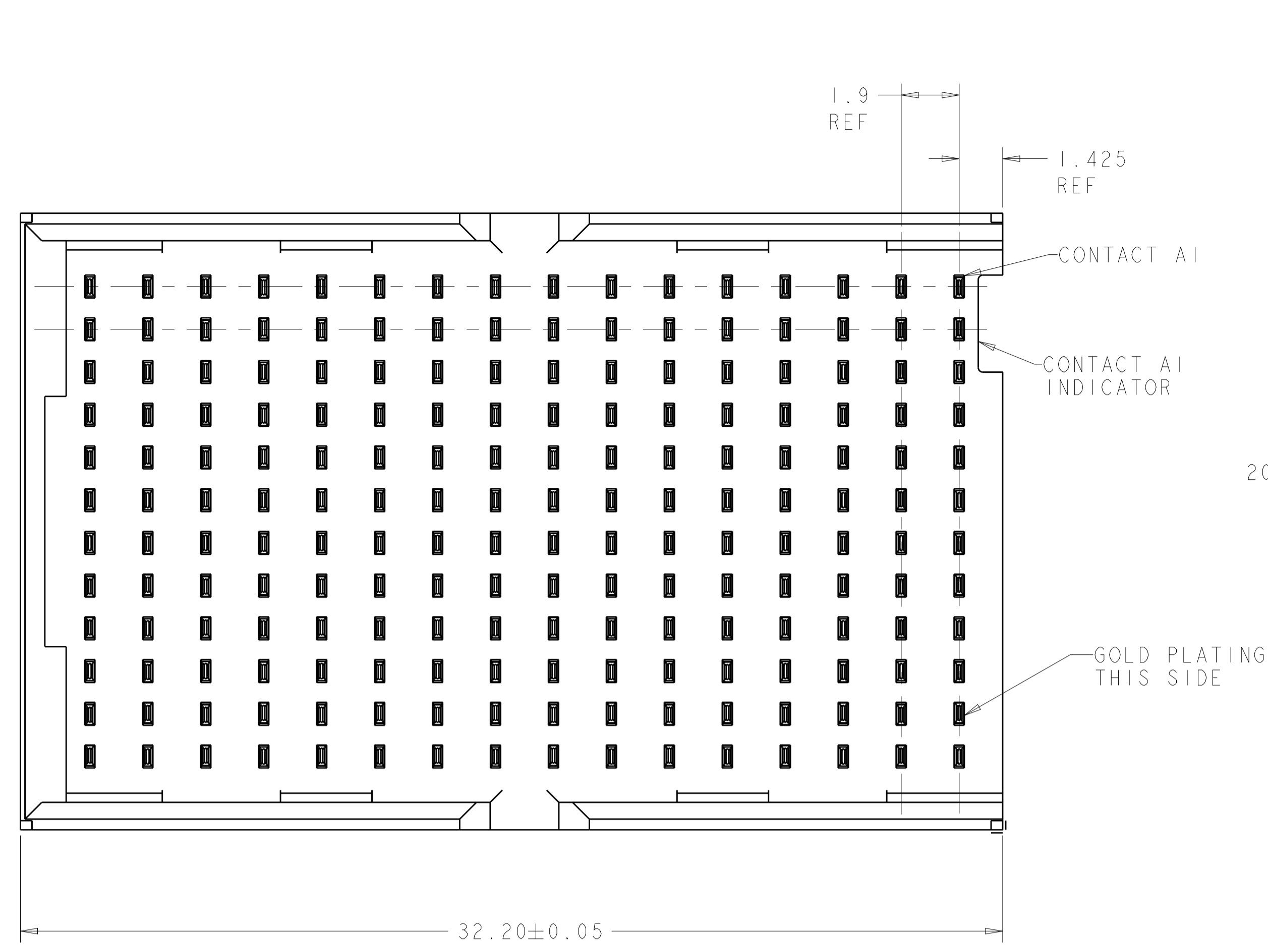
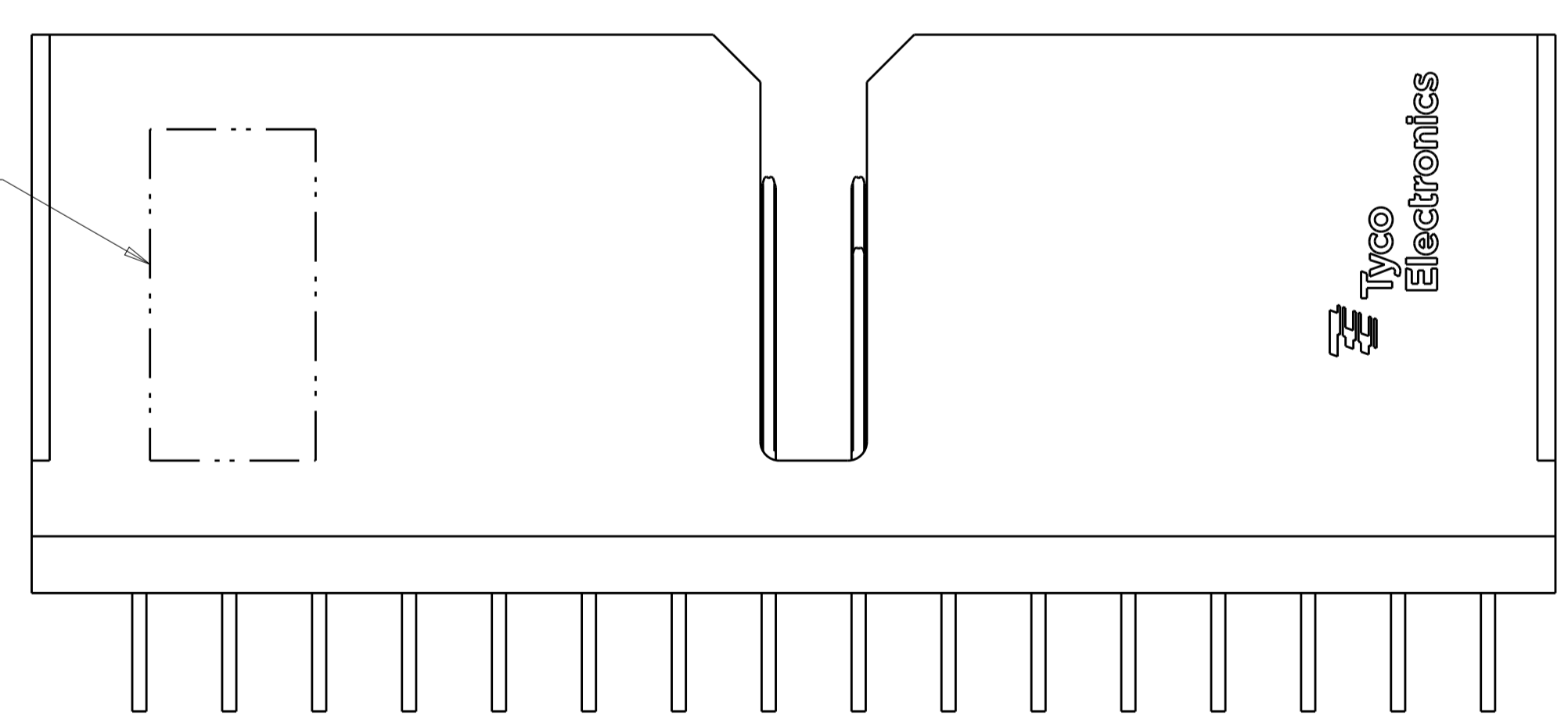


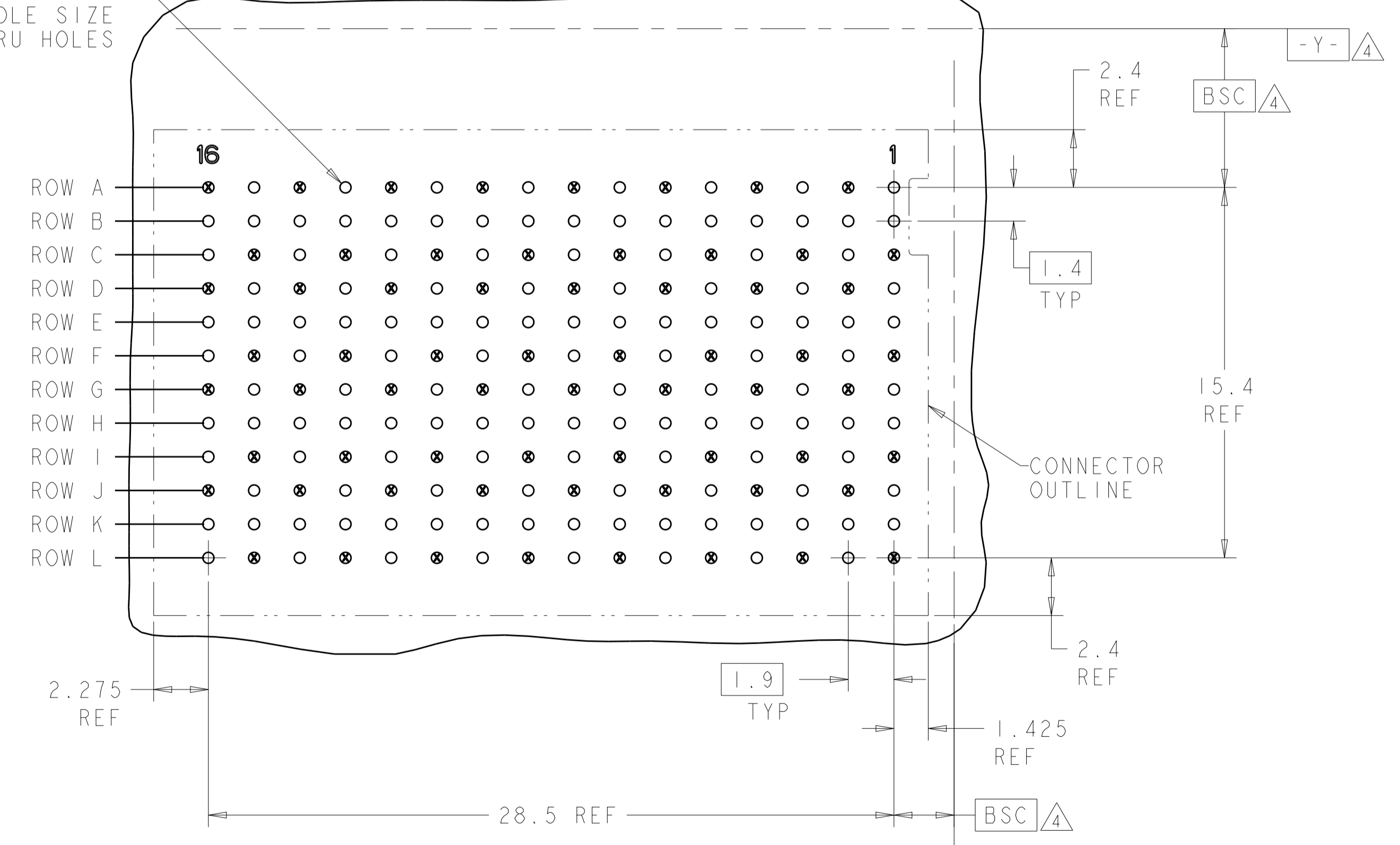
LOC		DIST		REVISONS			
GP	00	P	LTH	DESCRIPTION	DATE	DWN	APVD
		F		REVISED PER ECO-13-010626	31JUL2013	KH	RP



- 1 MATERIAL:
CONTACT - PHOS BRONZE
HOUSING - LCP, UL 94V-0, COLOR - BLACK
- 2 FINISH:
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III, APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL
- 3 CONNECTOR MARKED WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN
- 4 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT, TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 6 REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.



6 \oplus $\varnothing 0.05$ X Y
 FINISHED HOLE SIZE AND PLATED THRU HOLES



○ = SIGNAL
 ⊗ = GROUND
 RECOMMENDED PC BOARD LAYOUT BACKPLANE,
 COMPONENT SIDE SHOWN
 SCALE 6:1

1934318-1
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. MCMASTER 15JUN2007	TE Connectivity
DIMENSIONS: mm		CHK W. DAVIS 15JUN2007	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD W. DAVIS 15JUN2007	NAME HEADER ASSEMBLY, RIGHT WALL, 4 PAIR 16 COLUMN TinMan
0 PLC ±	1 PLC ±	PRODUCT SPEC	SIZE A1
2 PLC ±	3 PLC ±	APPLICATION SPEC	CAGE CODE C=1934318
4 PLC ±	ANGLES ±	WEIGHT	RESTRICTED TO
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE 8:1 SHEET 1 OF 1 REV F